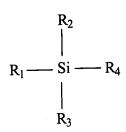
## Figure 1

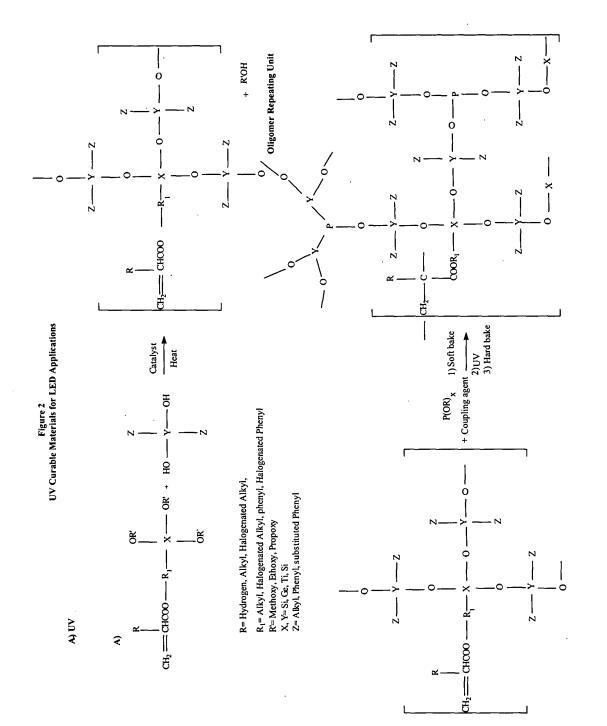


 $R_1$ = Alkyl ( $C_1$  to  $C_8$ ), Methacryloxyalkyl, Acryloxyalkyl, Glycidyloxyalkyl

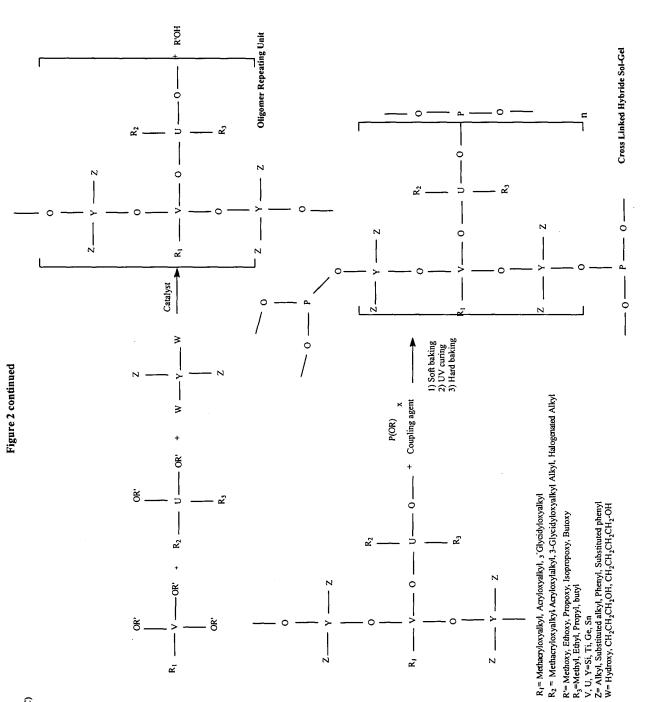
 $R_2$ = Alkyl, Substituted Alkyl, Phenyl, Substituted phenyl, Methoxy, Ethoxy

R<sub>3</sub>= Methyl, Methoxy, Ethoxy, Alkoxy

R<sub>4</sub>= Methoxy, Ethoxy, Alkoxy

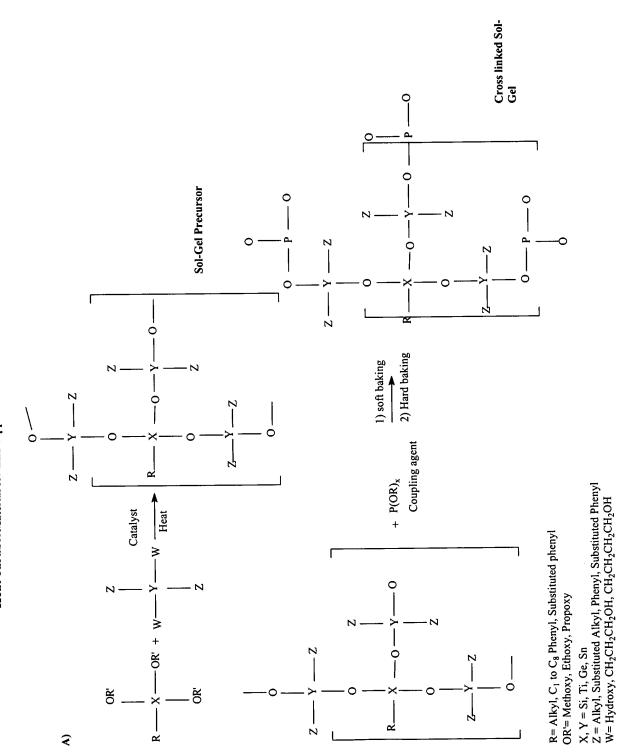




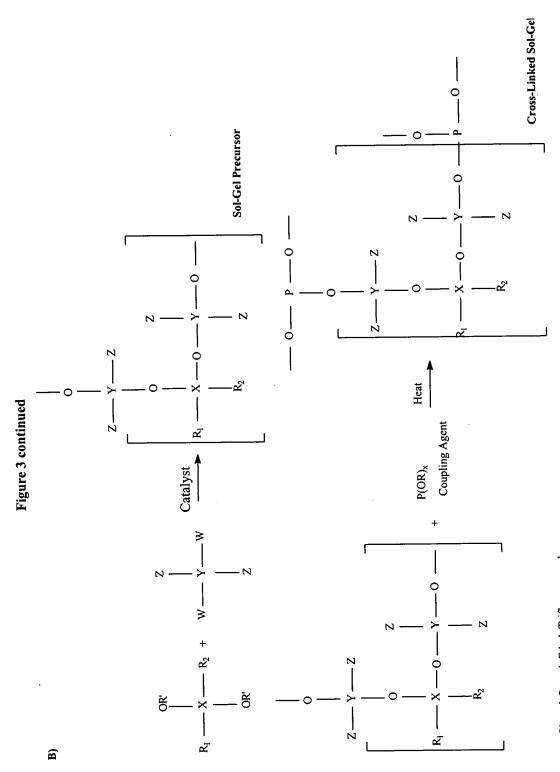


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Heat curableMaterial for LED Applications Figure 3







R<sub>1</sub>= Phenyl, Propyl, Ethyl, Trifluoropropyl

 $R_2$  Methyl, Ethyl

OR'= Methoxy, Ethoxy, Propoxy, Butoxy

X, Y= Si, Ge, Ti, Sn Z= Alkyl, substituted Alkyl, Phenyl, Substituted Phenyl

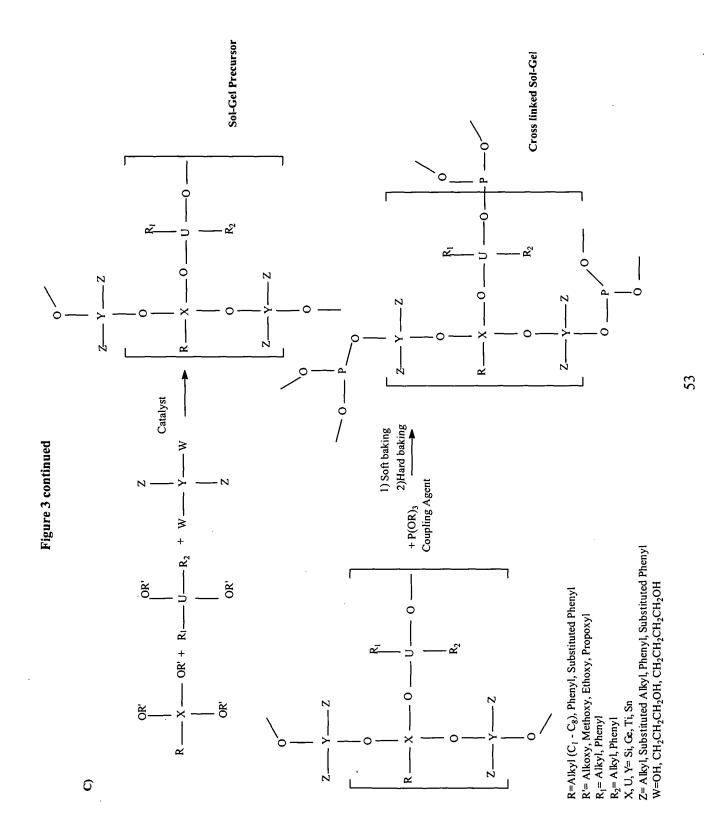


Figure 4

450 nm LED with and without Ce-YAG Y in NH core material efficiency = 89.4 %

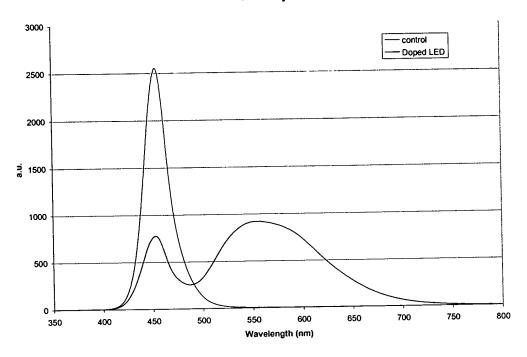


Figure 5

## **BOILING TEST FOR 14-148:Red**

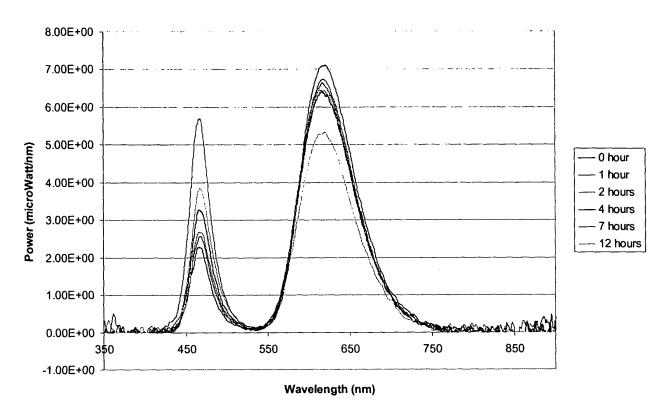


Figure 6

BOILING TEST FOR SILICONE:RED

